



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2126-0780
Job Sheet 168605



Part No: D2126-0780

Job Qty: 2 ea

Part Name: Locking Seal-78.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/21/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Hawker Pacific Pty Ltd (CHAWK02)

Locked Bag 2067 Wetherill Park, NSW, 1851 Australia ph:011 61 2 9708 8551

Note: DWG REV D IPP REV:A 16.05.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/20/17	0.00	0.00	Start Up Small Fab		17-11-21/17 38 9-88
100	Small Fab	2 pcs		11/21/17	0.00	0.23	Small Fab		
110	QC	2 pcs		11/21/17	0.00	0.00	QC5		
120	Packaging	2 pcs		11/21/17	0.00	0.00	Packaging3	5+408	
130	QC21-FG	2 Ea		11/21/17	0.00	0.00	QC21		

Part Op 100 - Cut at 78.00" as per dwg 2126

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2126	13	27	0	0

Part Specifications

Specifications could not be found.

Plex 11/20/17 8:48 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION F Us Suspected Unap
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
--------------	---------------

Description Work Order Deviation

--

Root Cause		
Environment	☐ No Re-verification	☐ Pressure/Forced
Design	☐ Operator	☐ Bending
Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric
Equip/Tooling	☐ Supplier	☐ Cracks
Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/W
Material	☐ Use for Testing	☐ Cuffs
Internal Transport	☐ Poor Information	☐ Crushing
Tribal Knowledge	☐ Rushing	☐ Heat Treat
LOA	☐ Product Improvement	☐ Wave/Twist in Tube
Substation	☐ Process Improvement	☐ Marks/Chatter
Past Expiry Date	☐ Manufacturing Process	
Misidentified	☐ Past Due	OTHER : _____

PART NO:
Revision:
Operation:
Change No:

D2126 -- 0780

Start up Operation

Mfg Date: 11/21/17
Job No: 168605

Locking Seal -- 78.0"



DART
AEROSPACE
S011927

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

T/PROCESS

Water Jet ☐
Prod. Eng. Coord. ☐
Proc/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

/Surge
am

k Pulled
ence

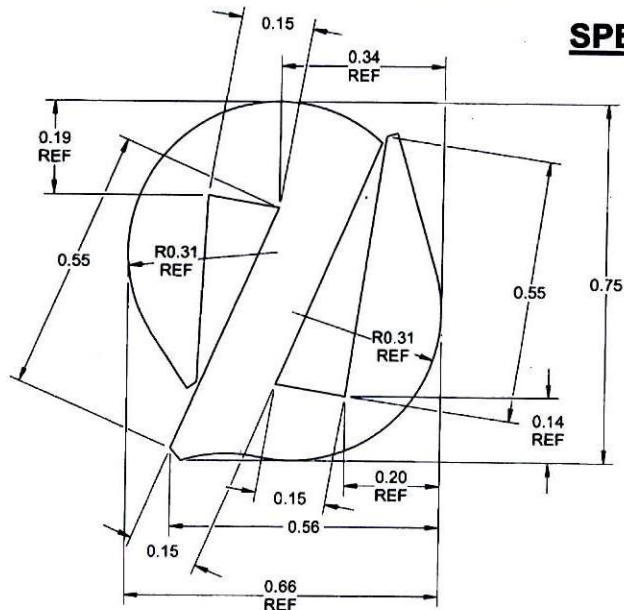
☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

☐ Cut too short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

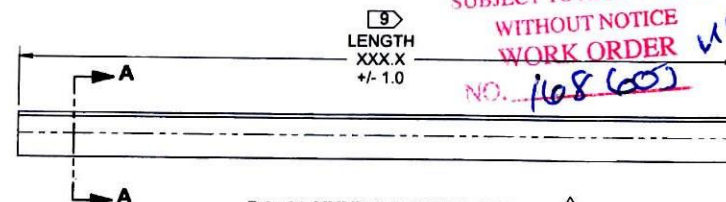
☐ Misaligned
☐ Fit/Function
☐ Misaligned/off center

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 108605



3 SECTION A-A
8

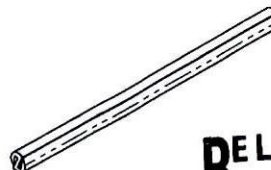


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
EAL 16-571

APPROVED

D	REFORMATTED. REDRAWN. MATERIAL CLARIFIED. SEE PART 14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	09.03.15
B	REDRAWN; ADD PATTERN	KE	08.12.01
A	NEW ISSUE	JB	02.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2126 TITLE LOCKING SEAL REV. D SHEET 1 OF 1 SCALE NTS COPYRIGHT © 1992 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval				
Description Work Order Deviation				Disposition				Completed By			
Root Cause				FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____											